

Work Order ID 68766 -2

Thursday, April 21, 2011 8:45:04 AM

Page 1

Item ID: D412-704-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Copilot Emergency Cargo Release

Start Date: 4/20/2011 Start Qty: 2.00

Required Date: 4/25/2011 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date: 11-04-21 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D412-704-011CHG001

0.00

110

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

120

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

Signature

Signature

SP165

Signature 11-4-26

Signature 11-4-26

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Page 2

Item ID: D412-704-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Copilot Emergency Cargo Release

Start Date: 4/20/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 4/25/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-704-011 Location: 31 ☐ PPP Rev: _____

140

0.00



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

Recup/11 *(1)* *(EW)*

11/5/11 *(J)*

MF

11-05-11

Picklist Print

Thursday, April 21, 2011 8:45:11 AM

Page 1

Work Order ID: 68766

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release





Start Date: 4/20/2011

Start Qty: 2.00

Required Date: 4/25/2011

Required Qty: 2.00

Comments: IPP Rev:B: 05.01.28 Hardware added to Step 3 KJ/RF
IPP Rev:C: 05.12.21 Hardware removed on Step 3 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21919-DG5  Clamp		Purchased	No			100	Each	64.0000	4	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST306		64							
				116805		24							
				117395		40							
D3207-2  Bracket		Manufactured	No			120	Each	6.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST202		6							
				57562		6							
D3207-5  Bracket		Manufactured	No			120	Each	7.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		7							
				46856		7							
D3208-1  Coupler		Manufactured	No			120	Each	7.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST202		7							
				64827		7							

Picklist Print

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Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 4/20/2011

Required Date: 4/25/2011

Start Qty: 2.00

Required Qty: 2.00

D3208-11



Filler

Manufactured No

120 Each

24.0000

1 2



SP

Location

Loc Qty

Loc Code

ST202

24

57563
67718

9

15

2

D3208-3



Pedal Mount Angle

Manufactured No

120 Each

3.0000

1 2



SP

Location

Loc Qty

Loc Code

ST202

3

64825

3

2

D3208-7



Filler

Manufactured No

120 Each

1.0000

1 2



SP

12
B68698
11/5/10

Location

Loc Qty

Loc Code

ST202

1

55460

1

1

D3208-9



Doubler

Manufactured No

120 Each

8.0000

1 2



SP

Location

Loc Qty

Loc Code

ST202

8

57754

8

2

D3214-1



Placard

Manufactured No

120 Each

6.0000

1 2



11/4/26

20

Location

Loc Qty

Loc Code

ST202

6

64826

6

2

Picklist Print

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Work Order ID: 68766

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 4/20/2011

Required Date: 4/25/2011

Start Qty: 2.00

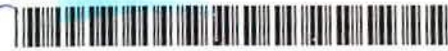
Required Qty: 2.00

D412-704-041

Manufactured No

120 Each

1.0000



Pedal Assembly (205/212/214/412)



1 2
B68569

Location

Loc Qty

Loc Code

ST045

1

61609

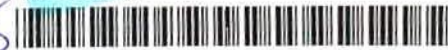
1

120 Each

1.0000

D412-704-045

Manufactured No



Cable Assembly (212/214/412)



1 2
11/4/26
B68767 11/4/26
B65026 1x

Location

Loc Qty

Loc Code

ST191

1

65026

1

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Qty -043	Qty -045	Part Number	Description
X					D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214/412)
	X				D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
1	1	X			D412-704-041	PEDAL ASSEMBLY (205/210/212/214/412)
	1		X		D205-704-043	CABLE ASSEMBLY (205)
1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
		1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
		1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
		1			D3205-3	BACK PLATE (OR ECM 999709-5)
		1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1				D3207-1	BRACKET
1					D3207-2	BRACKET
	1				D3207-3	BRACKET
1					D3207-5	BRACKET
1	1				D3208-1	DOUBLER (OR ECM 999709-1)
1					D3208-11	FILLER
1	1				D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1				D3208-5	MOUNT ANGLE
1	1				D3208-7	FILLER (OR ECM 999709-3)
1					D3208-9	DOUBLER
		1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1				D3214-1	PLACARD (OR ECM 999712-1)
			1		D3217-1	CABLE
				1	D3217-3	CABLE
			1	1	D3257-1	FITTING
			1	1	D3258-1	ANGLE BRACKET
		1			AN315-4R	NUT
		5	2	2	AN960JD10	WASHER
		4	2	2	AN960JD10L	WASHER
		11			AN960JD416	WASHER
		3			AN960JD416L	WASHER
			3	3	NAS509-3	NUT
		3	2	2	MS21042L3	NUT (OR MS21042-3)
		5			MS21042L4	NUT (OR MS21042-4)
4	4				MS21919DG5	CLAMP
		1			MS24694-S102	SCREW
	2				MS35489-10	GROMMET
			1	1	AN3-5A	BOLT
		2			AN3-6A	BOLT
		1			AN3-10A	BOLT
			1	1	AN3-13A	BOLT
		1			MS9519-10	BOLT
		1			AN4-10A	BOLT
		2			AN4-12A	BOLT
		1			AN4-13A	BOLT